

Product Description

Waterborne opaque sanding primer for Flow-Coating or Dipping of surfaces of wood or wood based materials, especially windows and exterior doors coated with DK preservatives System to meet the performance standards in accordance with DS / EN 927-2.

Product Features

- Application in dipping and flow-coating plants
- Good hiding power and fullness
- Good stability
- Quick and easy to sand
- Good adhesion and durability
- Protection against surface mould

Directions for use

It is recommended that the surface is firm, clean and dry (wood moisture 12+/-3%) and no chalking. Any resinous secretions should be removed and after drying with an appropriate thinner. Do not carry out the application at temperatures below +15 °C.

If it is necessary that the subject must be impregnated use 902 DK1 Wood Preserver T102 before application of DK2. Finish with 950 DK5 Joinery Finish, Opaque T150.

Cleaning instructions

Cleaning with clean water, preferably added a little detergent, immediately after use.

Safety & environment

Personal protection equipment must be used. For information regarding safety, health and environment see Material Safety Data Sheet (MSDS) at www.bj.dk.

Remarks

When used in dipping- or flow-coat systems it is important that the treated surfaces have a slope of approx. 20°. For longer periods of inactivity the system should be emptied and cleaned. The tapped product is filtered and kept in well closed containers.

In case of unacceptable development of foam, when dipping or flow-coating, add 50 ml. of 183 DK Defoamer to each 100 Lt. DK2

Technical data

Binder:	Combination of acrylic and alkyd
Type:	
Gloss:	App. 5, matt
Vol. dry:	Approx. 40%
Colours:	Off White
Drying:	Sanding and recoatable after approx. 2-3 hours at 20 °C and 65% RF. Stacking dry approx. 4 hours per ISO 4622.
Application:	Optimum temperature for the product, subject and location: 18-22 °C and R/F approx. 50%
Thinning:	For dipping and flow-coat adjust viscosity to 13-14 seconds / DIN4
Coverage:	Approx. 15 m ² /ltr. (Approx. 80 µm wet film = approx. 30 µm dryfilm)
Tools:	Dipping, flow-coating, spray and brush
Mal-Code:	

