

### Product Description

Opaque, high build, waterborne for exterior joinery finish.

DK-5 Joinery Finish constitutes the top coat in the DK Wood Protection System, which is used on exterior joinery & timber where particular demands for easy maintenance as well as a long maintenance cycle are required.

#### Product Features

- Meets EN 927-2:2009 and protects the surface film against surface fouling.
- Rapid film formation
- Good bearing strength can be applied in 200-225 microns wet film thickness
- Good non-blocking properties
- Very good durability
- Can be tinted in NCS and RAL shades
- Developed for European conditions

### Directions for use

It is recommended that the surface is firm, clean and dry (max. wood moisture 20%) and no chalking. Possibly resinous secretions scraped and after drying with an appropriate thinner. Application must not be carried out at temperatures below +15 ° C.

If it is required that the subject must be impregnated is Larco's 902 DK1 Impregnation T102 recommended.

It is recommended to use a primer. We recommend DK2 Base Paint 922 924 or alternatively DK2 Base Inhibitor 923 or 925.

End Treat 1-2 times with DK5 Joinery Finish.

### Cleaning instructions

Clean with water immediately after use. Once a week clean the equipment using an appropriate cleaning agent.

### Safety & environment

Personal protection equipment must be used. For information regarding safety, health and environment see Material Safety Data Sheet (MSDS) at [www.bj.dk](http://www.bj.dk).

### Sprayguide

Spraying	Nozzle	Air pressure	Ass. Air	Filter
Airless	0,28 mm	150 bar		100 Mesh
Airmix	0,28 mm	80-90 bar	1-2 bar	100 Mesh
HVLP usw.	0,28 mm	80-90 bar	1-2 bar	100 Mesh

### Technical data

**Binder:** Acrylic and Urethane alkyd

**Type:**

**Gloss:** Approx. 30, semigloss

**Vol. dry:** Approx. 40%

**Colours:** White, RAL 9010 and many NCS, BS and RAL colours for exterior use.

**Drying:** Touchdry / recoatable: approx. 2 hours at 20 °C and 65% RF. Fully hardened: 2 days at 20 °C and 65% RF

**Application:** +20°C to +25°C. RF: 50-75%

**Thinning:** Water. Normally not to be diluted

**Coverage:** Dry film: 80µm wet film: 200 µm Theoretical coverage: ca. 5 - 6 m<sup>2</sup>/ltr. (excl. overspray)

**Tools:** Airless or Airmix

**Mal-Code:**