

### Product Description

Waterborne one component reaction-drying enamel based on pure acrylic.

For interior surfaces of wood-based materials such as, solid wood, veneer, HDF, MDF, chipboard, etc.

#### Product Features:

- Cost-Effective enamel
- Good hiding power
- Hard surface
- Quick drying
- Good-resistant surface to pH neutral detergents

### Directions for use

The surface must be clean, firm and coherent. Wood moisture should not exceed 20% RH. Any resinous exudations to be removed and be after dried with an appropriate thinner.

The product is to be thoroughly stirred before and during use. Optionally diluted with water to spraying viscosity.

Required priming carried out with 963 DK Base Inhibitor T223.

Recommended wet filmthickness: 150-175 micron.

### Cleaning instructions

Cleaning with clean water, preferably added a little detergent, immediately after use.

### Safety & environment

Personal protection equipment must be used. For information regarding safety, health and environment see Material Safety Data Sheet (MSDS) at [www.bj.dk](http://www.bj.dk).

### Remarks

Suitable for oven-drying at 30-35 ° C, thereby obtaining a fast blocking resistance

### Sprayguide

Spraying	Nozzle	Air pressure	Ass. Air	Filter
Airless	0,28 mm	150 bar		100 Mesh
Airmix	0,28 mm	80-90 bar	1-2 bar	100 Mesh
HVLP usw.	0,28 mm	80-90 bar	1-2 bar	100 Mesh

### Technical data

**Binder:** Acrylic

**Type:**

**Gloss:** Approx. 40 Semi gloss

**Vol. dry:** Approx. 40%

**Colours:** White and Clear. Can be tinted

**Drying:** Approx. 2 hours at 20 °C and 65% RH, paintable when dry

**Application:** +20°C to +25°C. RF: 50-75%

**Thinning:** Water. Normally not to be diluted

**Coverage:** 150 µm wet film = 8 m<sup>2</sup>/litr. (Teoretichaly)

**Tools:** Airmix or Airless

**Mal-Code:** 00-1 (1993)

